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D2690-10
Job Sheet 185489



Part No: D2690-10

Job Qty: 10 ea

Part Name: Lanyard Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/29/18

Job Tracking No:

Due Date: 10/30/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV B2

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		10/30/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	10 pcs		10/30/18	0.00	1.67	Small Fab-2		
110	QC	10 pcs		10/30/18	0.00	0.00	QC5		
120	Packaging	10 pcs		10/30/18	0.00	0.00	Packaging3-1		
130	QC21-SA	10 Ea		10/30/18	0.00	0.00	QC21		

Part Op 100 - Manufacture as per Dwg D2690 ***As per dwg note, crimp only one end, other end will be crimp at assembly. Make Descriptions: sure that second sleeve loop is tape with cable.***

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

DAS 21 9-30 OCT 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	12.5000 ft (1.25 ea)	90-Start up Operation	5032061
CBL-460	Loop Sleeve	20 Ea (2 ea)	90-Start up Operation	5092216

Job Allocations

Operation	Component	Required	Allocated
90-Start up Operation	CBL-1240	13	0
	CBL-460	0	0

Container No: S122253



Part: D2690-10

Job No: 185489

Serial No/Batch: S122253

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/29/18

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